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# 37 58 19 Removing and installing ATF filter

- Removal
- Installation
- Tightening torques:

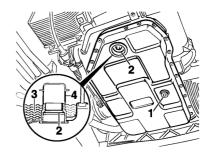
### Removal

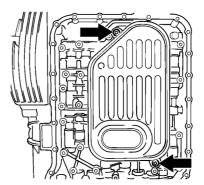
- 1. Place oil collection pan under the transmission.
- 2. Unscrew ATF drain screw (1) and drain ATF.



#### Note

- Without ATF, the engine must not be started and the vehicle must not be towed.
- 3. Remove ATF pan (loosen screws crosswise).
- 4. Remove ATF filter.





## Installation

- 1. Thinly coat gasket on the suction collar of the ATF filter with Vaseline and install filter.
- 2. Clean ATF pan.
- 3. Clean all four magnets and lay them in the seams of the ATF pan (they must lie flat over their entire surface).
- 4. Fit ATF pan with new seal. Tighten the screws crosswise in several stages. 5. Replace sealing ring for ATF drain plug and tighten plug to 40 Nm (30 ftlb.). 6. Top up ATF fluid (see Page 37 A12).

## **Tightening torques:**

Drain plug on ATF pan	= 40 Nm (30 ftlb.)
ATF filter to hydraulic control unit	= 6 Nm (4.5 ftlb.)
ATF pan to transmission	= 10 Nm (7.5 ftlb.)
ATF filler screw to ATF pan	= 80 Nm (59 ftlb.)